

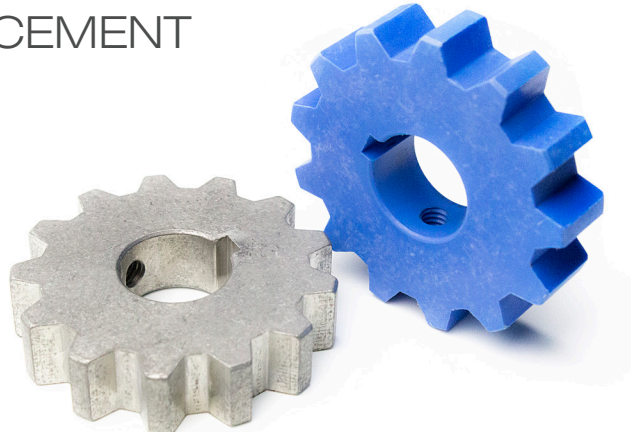
LADDER-TRACK™ CONVEYOR BELT

SPROCKET PLACEMENT

Recommended for sprocket placement:

1. (2) keyed sprockets per drive shaft. Positioned minimum 3/16" in from the belt joints**
2. (2) keyed or un-keyed sprockets per idler shaft. Positioned minimum 3/16" in from the belt joints**

**If belt is 24" or wider, contact Wire Belt Technical Support as additional sprockets and/or blanks may be necessary to limit belt deflection

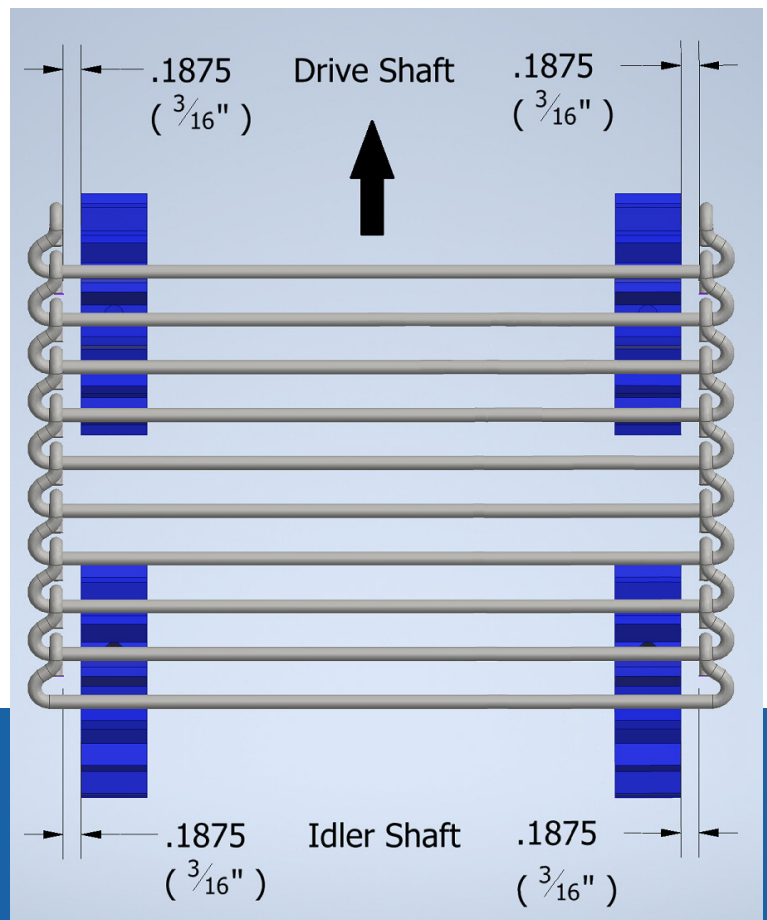


Setup instructions:

1. Place both sprockets near the edge of the belt on the drive shaft
2. Ensure that there is, at minimum, a 3/16" space in between the outside edges of the sprockets and the belt joints
3. Tighten set screws to prevent lateral movement of the sprockets
4. Repeat for idler shaft

The most important part of sprocket placement on a Ladder-Track conveyor belt is the distance from the outside edge of the sprockets to the belt joints.

See Diagram ►



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