

Versa-Link® conveyor belt joining:

IMPORTANT NOTE:

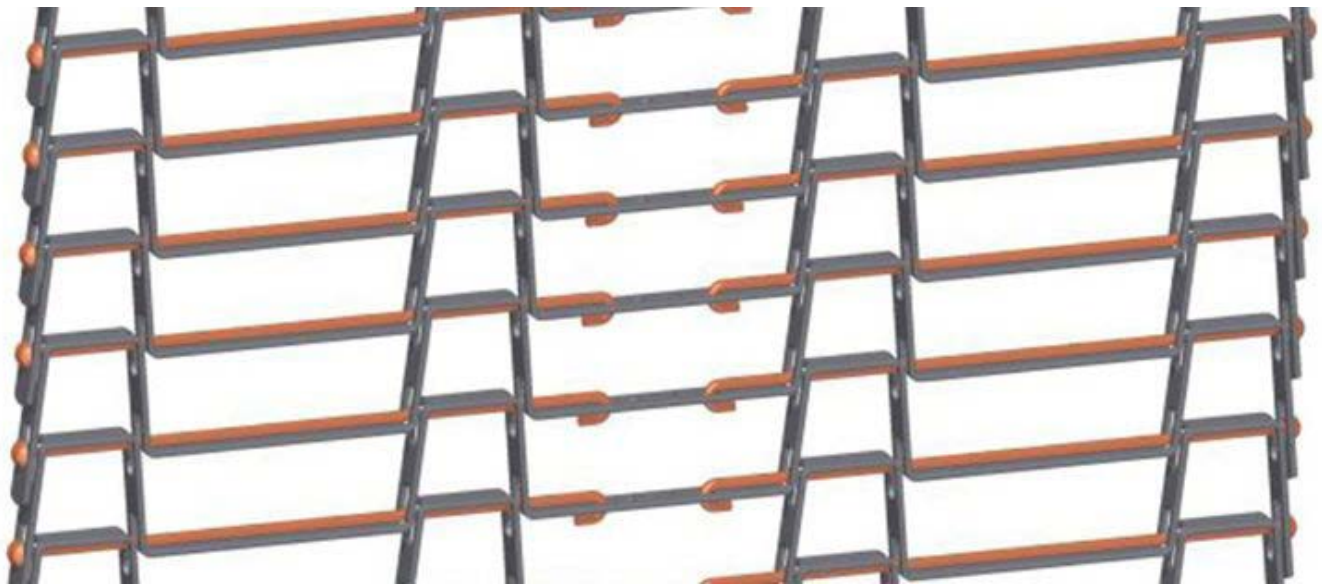
DISCONNECT AND LOCKOUT POWER!

If a belt has damage in more than one area, do not try to repair it. Install a new belt.
Never save old belts to use for repairs because they have already been weakened from prior use.
Purchase several extra feet of new belt to use exclusively for repairs.

How to link the belt together:

- Disconnect the power to the conveyor system.
- Release all tensioning mechanisms.
- Make sure the belt is oriented for the proper direction of travel.
- If needed, use wire ties to hold the belt ends together
- Align the slots in the wickets across the belt and insert the curved end of the link rod into the outside edge of the belt until the link rod is fully inserted into the wicket (see illustrations below).
- When the link rod is inserted fully so that the button head is touching the edge of the belt, insert the curved end of the link rod into the slot of the wicket. This completes the first half of the splice (see illustrations below).
- Repeat on the opposite side of the belt to fully complete the link.





How to take the belt apart:

Use wire cutters to cut each link rod (be sure not to cut the wicket).

Two new link rods will be needed later to link the belt.